

STOCKTON STREET
MARLBORO LIGHTS REGULAR LS 10S FTB - SINGAPORE TAR/NICOTINE
BRAND CODE-1050 (SGP)

FINISHED FILTER ROD DESCRIPTIVE

EFFECTIVE DATE: 03/25/91
SINGAPORE

APPLIES TO EXPORT FORMULAS: 58

MACHINE TYPE	:	WDF-2	
FILTER ROD LENGTH	:	114.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	6	
PLUG LENGTH	:	19.0	MM
ROD R.T.D.	:	20.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.33	IN. H2O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	6.07	GRAMS / 100 RODS
	:	6.04	GRAMS / 100 RODS (Dexter 06-276-A)
FILTER TOW	:	FT-222 #10(EASTMAN)	05-222-E
	:	FT-222 #10(CELANESE)	05-222-C
DENIER PER FILAMENT	:	2.6	
TOTAL DENIER	:	42,000	
CROSS SECTION	:	# 10	
PLUG WRAP	USE UP:	26.25MM X 4500M DEXTER 4500	06-276-A
REPLACE WITH	:	26.25MM X 4725M ECUSTA 28045	06-300-A
ANCHOR ADHESIVE	:	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	TWO GLUE LINES		
LAP ADHESIVE	:	FULLER HM 8229CH	61-428-A
	:	(06-300-A)	(06-276-A)
DRY WEIGHT	:	75.91	GRAMS / 100 RODS 75.46
DRY WEIGHT W/ GLUE	:	76.41	GRAMS / 100 RODS 75.96
WET WEIGHT W/ GLUE	:	82.48	GRAMS / 100 RODS 82.00

REASON FOR CHANGE : PLUGWRAP VENDOR CHGD FROM DEXTER (06-276-A) TO ECUSTA (06-300-A) 12/25/90
: MM X 4500M DEXTER 4500 TO ECUSTA (06-300-A) 12/25/90
: MM X 4725M ECUSTA 28045 ON A SPEC. OF AND REPLACE
: BASIS, TARGET WTS ADJUSTED ACCORDINGLY OF TO MIX

PREPARED BY : ALLISON M. McLENNAN
PREPARATION DATE : 3/21/91

PREPARED DATE : 3/21/91
EFFECTIVE DATE : 3/25/91

APPROVED BY: E.R. Wirth

SUPERSEDES SPECIFICATION DATED: 4/08/90

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